



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	454	4795A 2	CRANKSHAFT ASSEMBLY	1	UNITED STATES 3346479 AND I	
2		62381A 1	RETAINER ASSEMBLY, BALL B	1	UNITED STATES 3346479 AND I	
3	30	62157	BALL BEARING, RETAINER	1	UNITED STATES 3346479 AND I	
1	454	4919A 3	CRANKSHAFT ASSEMBLY-	1	UNITED STATES 3346480 THRL	
2		62381A 2	RETAINER ASSEMBLY, BALL B	1	UNITED STATES 3346480 THRL	
3	30	53853	BALL BEARING, RETAINER (C	1	UNITED STATES 3346480 THRL	
3A	53	63634	RETAINING RING, BALL BEARII	1	UNITED STATES 3346480 THRL	
3B	23	63604	SPACER, BALL BEARING RETA	1	UNITED STATES 3346480 THRL	
1	454	4919A 6	CRANKSHAFT ASSEMBLY	1	UNITED STATES 3476511 THRL	
2		64069A 1	RETAINER ASSEMBLY, BALL B	1	UNITED STATES 3476511 THRL	
3	30	63742	BALL BEARING, RETAINER (C	1	UNITED STATES 3476511 THRL	
3A	53	63634	RETAINING RING, BALL BEARII	1	UNITED STATES 3476511 THRL	
4	540	4857A 5	MAIN BEARING ASSEMBLY, VAL	1	UNITED STATES 3474577 AND I	
4	540	5055A 6	MAIN BEARING ASSEMBLY, VAL	1	UNITED STATES 3474578 AND I	
5	17	20032	DOWEL PIN, MAIN BEARING	2		
6	10	45775	SCREW, MAIN BEARING CLAMI	2		
7	11	45774	NUT, MAIN BEARING CLAMPIN	2		
8	34	56007A 1	REED SET, MAIN BEARING (MA	1		
9	34	56008	REED STOP, MAIN BEARING R	4		
10	10	20055	SCREW, REED STOP MOUNTIN	12	UNITED STATES 3859435 AND I	
10	10	62204	SCREW, REED STOP MOUNTIN	10	UNITED STATES 3859434 AND I	
11	11	53153	NUT, REED STOP MOUNTING	10	UNITED STATES 3859434 AND I	
12		60834A 1	CARRIER ASSEMBLY, "O" RING	1	UNITED STATES 3474577 AND I	
13	25	35276	"O" RING, CARRIER	1	UNITED STATES 3474577 AND I	
12		60834A 3	CARRIER ASSEMBLY, SEAL	1	UNITED STATES 3474578 AND I *	
13		64254	SEAL, CARRIER	1	UNITED STATES 3474578 AND I	
14	622	4850A 4	CONNECTING ROD ASSEMBLY	2	UNITED STATES 3859434 AND I	
14	622	4850A 3	CONNECTING ROD ASSEMBLY	2	UNITED STATES 3859435 AND I	
15	10	54803	SCREW, CONNECTING ROD	4		
16	11	49091	NUT, CONNECTING ROD SCRE	4		
17	31	63075A 1	BEARING ASSEMBLY, CRANKP	2	UNITED STATES 3859434 AND I	
17	31	62596A 1	BEARING ASSEMBLY, CRANKP	2	UNITED STATES 3859435 AND I	
18	29	47270	BEARING, NEEDLE - PISTON PI	58		
19	12	47247	WASHER, NEEDLE BEARING R	4		
20	745	4890A 2	PISTON AND PISTON PIN ASSEM	2	UNITED STATES 3474577 AND I	
20	745	4972A 2	PISTON AND PISTON PIN ASSEM	2	UNITED STATES 3474578 THRL	
20	745	5220A 2	PISTON AND PISTON PIN ASSEM	2	UNITED STATES 3859435 AND I	
21	40	52034	LOCK RING, PISTON PIN	4		
22	39	45155A12	RING, PISTON	1		
-	745	4872A 1	PISTON AND PISTON PIN ASSEM	2	(.015 OVERSIZE) UNITED STATE	
-	745	4892A 1	PISTON AND PISTON PIN ASSEM	2	(.015 OVERSIZE) UNITED STATE	